

Updates

Rev#	Date	Changes
OR	12/12/2012	Original document
01	21/06/2013	General update
02	19/11/2013	Add cut out radius & Tolerance (page 5)
03	10/01/2014	Add taller door cut out

Components

- Door assembly
- Vertical clamping profile w door catches
- Vertical clamping profile w/o door catches
- 435mm Upper Clamping profile
- Vertical plastic trims (x2)
- Top plastic cover
- 22 Torx screws
- 3 U-clips



Tools required

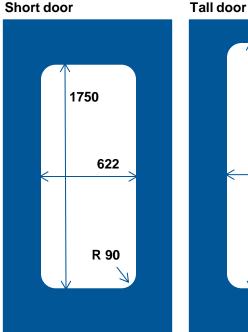
- Cordless screwdriver
- Phillips & torx heads
- Paper towel
- Cleaning agent (Sika cleaner 205)
- Adhesive (Sika 221 or 252)





Step1: Check door cut out

dimensions



1850 622 R 90

Linear dimension tol.: 0/+1mm, radius tol.: -1/0mm

Step2: Clean caravan wall adhesive surface with cleaning agent (Sika 205 recommended)



Step3: Clean door frame adhesive surface



Step4: Apply PU adhesive to the door frame. We recommend applying a triangular track approx. 6-8 mm high (e.g. PU- Sikaflex 221 or 252)



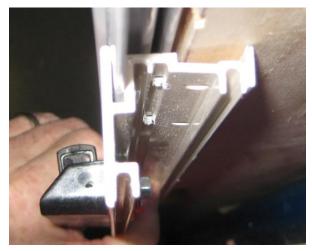
Step5:

- Press the door frame into the cutout from outside.



Step6:

- Operator 1: Hold the door in the cut from outside
- Operator #2: Position and screw the clamping profiles from inside the caravan using the Torx screws.



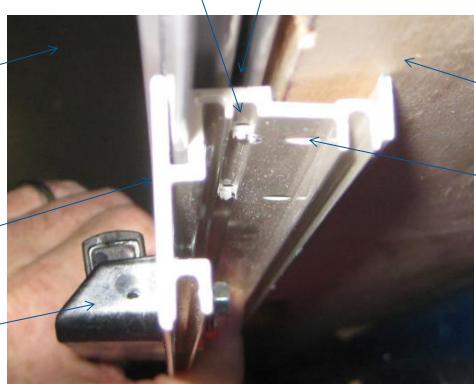
Close up details

Torx screws through hole into the door frame groove

Exterior

Clamping profile position

Latches to be aligned with door catches



Interior

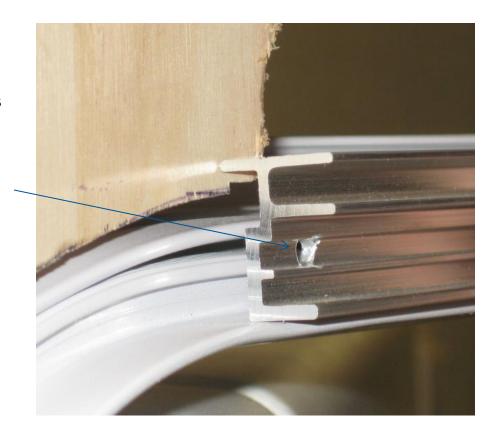
Screw (not provided) profile to wall frame



Step7:

 Position and screw upper clamping profile from inside the caravan using the TX Torx screws

> Torx screws through hole into the door frame groove



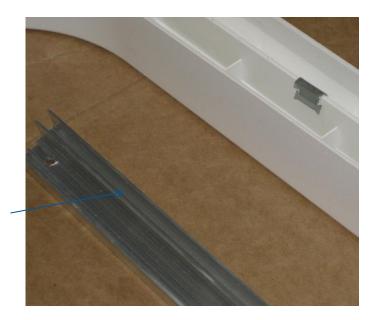
- Step8:
 - Secure door assembly to caravan wall (screws not provided)



- Step9:
 - Fit U-clips (x3) to top plastic cover

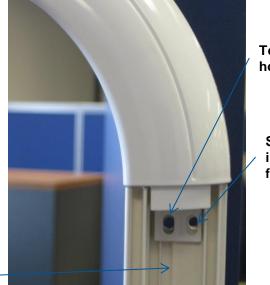


- Step10:
 - Clip top plastic cover into clamping profile groove



Step11:

Screw plastic trim to vertical clamping rails



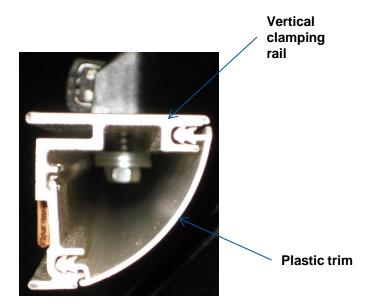
Torx screw hole

Screw into wall frame

Vertical clamping rail

Profile groove

Step12: Fit plastic trims on clamping rails





Special recommendation

1- Vertical clamping rails

Trim rails length to match frame radius corner

Or/and door step





- 2- Flat floor configuration
 - Use of Dometic lower plastic trim is recommended

