

## SLIDE-OUTS

### Purpose

This document is for identifying the differences between the standard (Fig. 1) and inverted (Fig. 2) gear racks of an In-wall Slide-out system.

Starting March 2019, all In-wall systems were manufactured with the inverted gear rack system. There are specific repair kits available for the Standard and Inverted gear rack systems.

Fig. 1

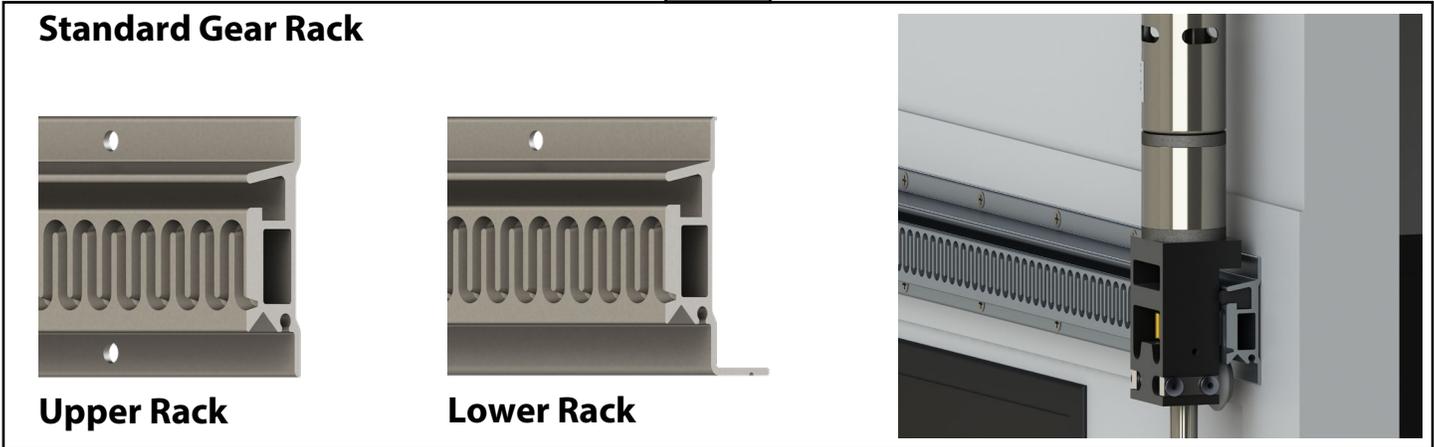
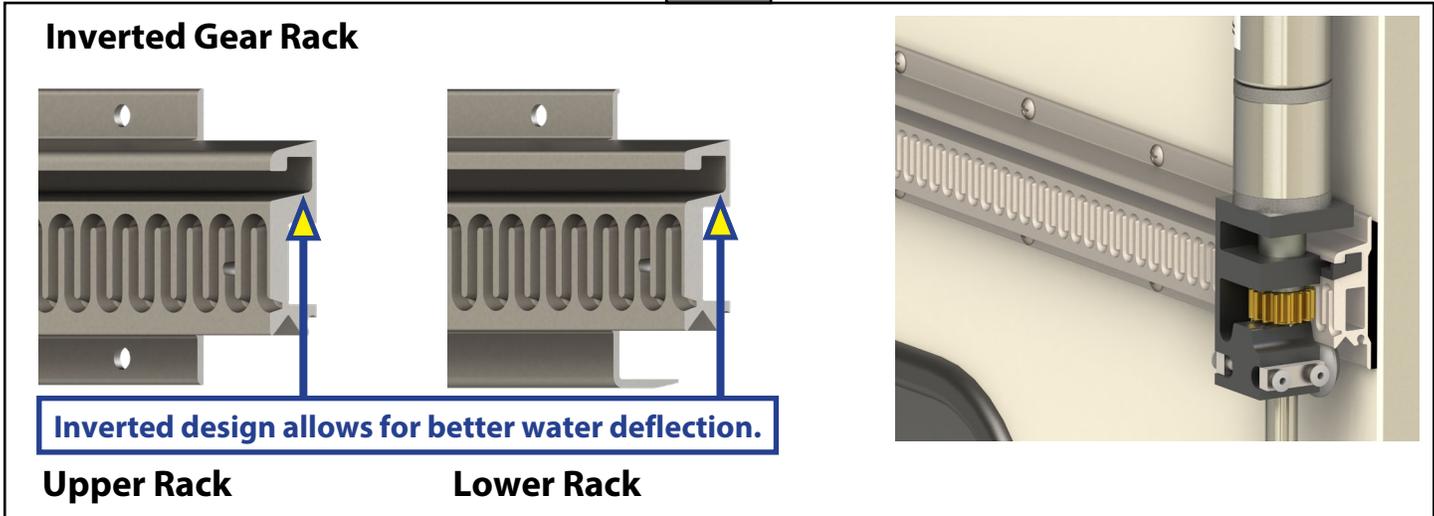


Fig. 2



**NOTE:** The assembly images on the right in Figures 1 and 2 are cut-out for clarity. The installed system will not have the same view.

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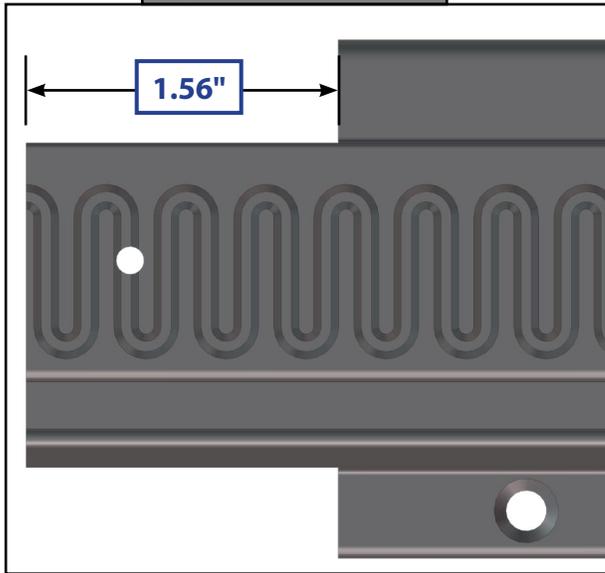
### Replacement

If an entire standard system needs to be changed out, it will be replaced by an inverted system, but repair kits for the standard system will still be available.

### Repair Kits Part Numbers

#### Standard (w/ 1.56" Notch)

Fig. 3 - 1.56" Notch



Repair Kit Part Numbers		
Clear Part #	Black Part #	Description
<a href="#">366154</a>	<a href="#">366209</a>	Standard Fixed Repair Kit
<a href="#">366156</a>	<a href="#">366211</a>	Standard Float Repair Kit
<a href="#">366158</a>	<a href="#">366212</a>	Inverted Fixed Repair Kit
<a href="#">366159</a>	<a href="#">366213</a>	Inverted Float Repair Kit
<a href="#">366160</a>	<a href="#">366214</a>	Triple Fixed Repair Kit
<a href="#">366161</a>	<a href="#">366215</a>	Triple Float Repair Kit

### Bearing Block Repair Kit

If the bearing blocks need to be replaced, a repair kit that includes one upper and one lower bearing block, four plastic rivets, and two aluminum rivets is available. Part numbers are on the table below.

**NOTE:** Triple Bearing Block kit will include one upper and two lower bearing blocks, six plastic rivets, and three aluminum rivets.

Bearing Block Repair Kit Numbers	
Kit #	Description
<a href="#">379060</a>	Standard Bearing Block Repair Kit
<a href="#">379076</a>	Inverted Bearing Block Repair Kit
<a href="#">379077</a>	Narrow Bearing Block w/ Composite Gibs Repair Kit
<a href="#">379720</a>	Triple Bearing Block Repair Kit

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### Custom

If the system being repaired has a different notch than the 1.56" described in Figure 3, use the images below to identify the notch, then contact LCI at (574) 537-8900 for ordering assistance.

**NOTE:** If the gear rack being replaced has notches on both ends, the rack will need to be custom ordered. Contact LCI at (574) 537-8900 for ordering assistance.

Custom Kit Numbers	
Kit #	Description
<a href="#">366121</a>	Standard (without gear racks)
<a href="#">366120</a>	Inverted (without gear racks)
<a href="#">366106</a>	Triple (without gear racks)

Fig. 4 - 1.0" Gutter Notch

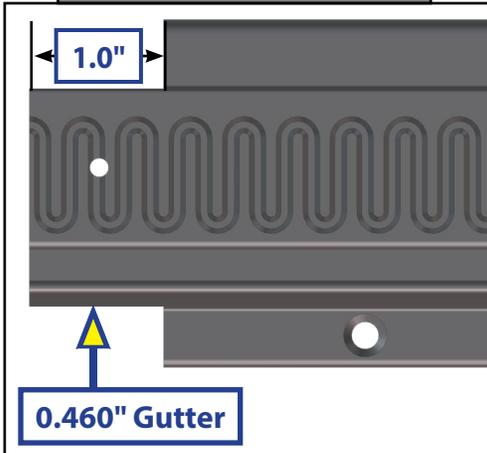


Fig. 5 - 1.0" Notch

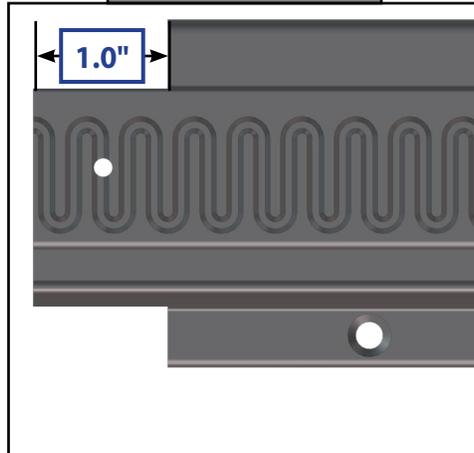


Fig. 6 - 1.75" Notch

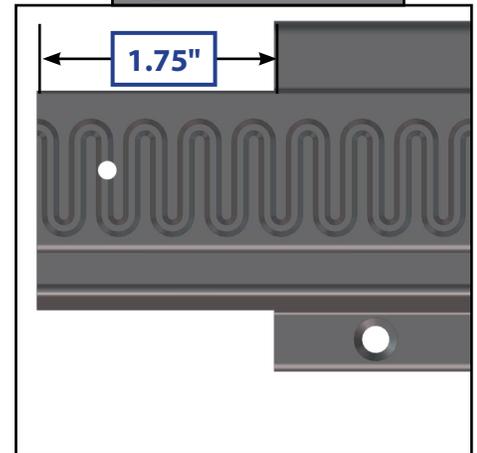


Fig. 7 - 2.0625" Notch

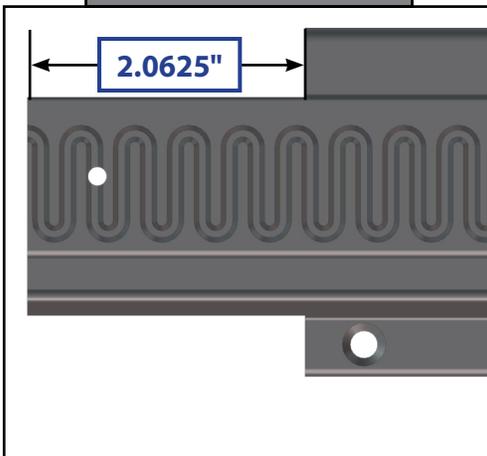
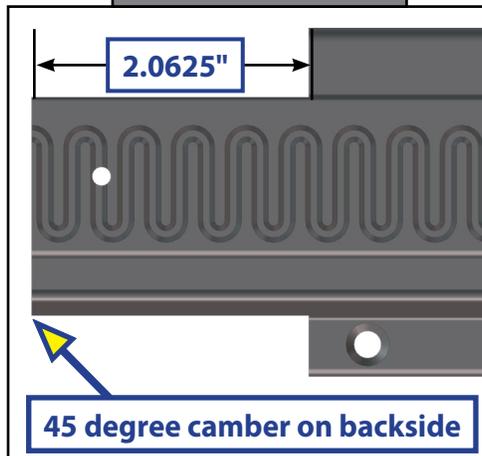
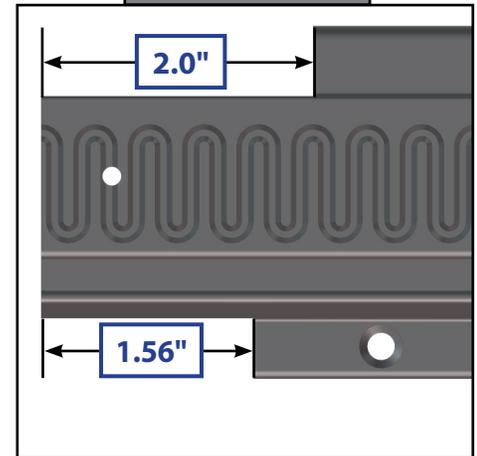


Fig. 8 - Tiffin Notch



Pinnacle Notch



As a supplier of components to the RV industry, safety, education and customer satisfaction are our primary concerns. Should you have any questions, please do not hesitate to contact us at (574) 537-8900 or by email at [customerservice@lci1.com](mailto:customerservice@lci1.com). Self-help tips, technical documents, product videos and a training class schedule are available at [lci1.com](http://lci1.com) or by downloading the MyLCI app.